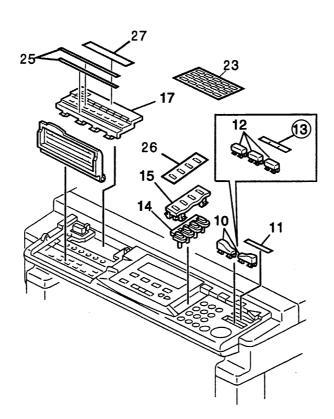
RICOH Modification Bulletin

PAGE: 1/1

Model: Fax Unit type 200 (A639) Date			e: 31-Jul-97	No: 1	
Modified Article: Parts catalog correction			Prepared by: M.Horiike		
From: QAC 2nd Field Information Dept.					
Reason for	□ Parts catalog correction	☐ Vendo	or ch	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improve		e reliability ()	
	☐ Part standardization	☐ Other			

The following should be corrected. Please correct your parts catalog.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A6931500	A6391500	Decal-Copy / Fax / Prn	1		3	13	



RIGOH

Modification Bulletin

PAGE: 1/2

MB Correction

Reissue date: 31-Aug-98

Illustrations have been added as shown below.

Model: Fax Unit Type 200/250 Date			e: 15-Apr-98	No: 2A		
Modified Article: Part catalog correction			Prepared by: K.Ugaeri			
From: QAC Field Information Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange 🔲 To n	neet standards	
Modification:	☐ To facilitate assembly	e assembly				
	☐ Part standardization	Other				

The following should be corrected. Please correct your part catalog. Drawings of each part have been added below.

For Type 200 (A639)

Old P/N	New P/N	Description	Q'ty	Index No.	Page
*A6391497		Cover – Fax Keys – Right – US/Asia	1	15	3
*A6391487		Cover – Fax Keys – Right – EU	1	15	3
A6391427	A6391490	Seal – Quick Dial	1	23	3

For Type 250 (A804)

Old P/N	New P/N	Description	Q'ty	Index No.	Page
*A6391497		Cover – Fax Keys – Right – US/Asia	1	15	3
*A6391487		Cover – Fax Keys – Right – EU	1	15	3
A6391427	A6391490	Seal – Quick Dial	1	23	3

^{*}For A6391497 and A6391487, only the descriptions have been changed.



Modification Bulletin

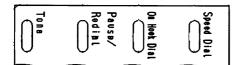
PAGE: 2/2

Model: Fax Unit Type

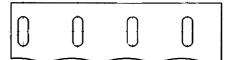
Date: 15-Apr-98

No: 2A

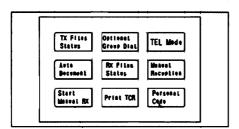
A6391497



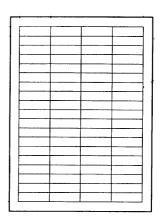
A6391487



A6391427



A6391490



Modification Bulletin

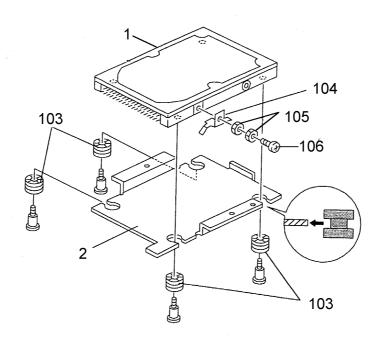
PAGE: 1/1

Model: Fax Unit Type 200 (A639) Date			e: 31-Aug-98	No: 3	
Modified Article: HDD Option			Prepared by: K.Ugaeri		
From: QAC Field Inf	ormation Dept.				
Reason for	☐ Parts catalog correction		cha	ange 🔲 To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability () ☐ Other)
	☐ Part standardization				

The current HDD unit has been discontinued by the supplier. A new HDD unit has been set up.

Old part	New part	Description	Int	Q'ty	Index	Page
number	number					
G6905723	H5157119	HDD – MK0803MAT		1→1	1	23
A1945817	A1945820	Bracket – HDD		1→1	2	23
04513006B		Tapping Screw – M3x6	0/0	6→2	101	23
	A1935843	Stepped Screw	≻as a set	0→4	102	23
	AA161125	Rubber Cushion		0→4	103	23
	A1935842	Grounding Plate – HDD		0→1	104	23
	07120030W	Nut – M3		0→1	105	23
	03130050B	Philips Pan Head Screw – M3x5		0→1	106	23

When an old HDD will be replaced with a new one, replace all parts in the above table.



	ПП
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Modification Bulletin

PAGE: 1/1

Model: FAX UNIT Type 200 and 250 (for ADAM) Date			e: 15-Sep-9	8	No.: 4		
Modified Article: HIC on NCU (only for Europe)				Prepared by: K. Ugaeri			
From: QAC Field Information Dept.							
Reason for	Parts catalog correction			ange	☐ To m	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability☐ Other		e reliability	()	
	☐ Part standardization						

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
54886050B	54886050C	PCB – NCU – EUR	1→1	O/O	7	*	
H5047146	H5457108	HIC	1→1	0/0	7	1	